



至上品质 品质至上 至上品牌 品牌至上

— Best brand Best quality



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设备和包装尺寸及重量以实物为准，我司拥有本彩页解释权。

Equipment and packaging size and weight are subject to the actual
products, Our company has the right to interpret this color page.

专业数码印花设备及解决方案供应商
Professional supplier of digital printing solution



“速度之王”
800高速机
最高时速可达1200米



至上科技
BEST TECH

▶ 关于至上 ABOUT BEST

“至上品质，品质至上。至上品牌，品牌至上”。东莞市至上科技有限公司成立于2009年，位于中国服装名城---东莞虎门。本公司主营：滚筒转移印花机，织带印花机，拉链印花机，绣花压光机，贴合机，烫金机，烫画机等印花设备。本公司集科研，开发，销售一体化，我们的印花设备主要针对服装纺织布料，织带松紧带类，礼品工艺品类，生活用品等转移印花。公司通过数年经验积累，现已成为国内外知名品牌。所研制ZS产品：滚筒转移印花机，织带印花机，拉链印花机，数码打印机等印花配套设备已出口东西欧、中亚、中东、北美等83个国家及台湾、香港和内地各地区。

至上技术实力雄厚，对管理进行科学规范，拥有一批印花机械专业制造技术人才，有专业的设计研发团队；我们拥有一系列高精密加工机械和检测设备，一批高素质、技术精湛的专业工程人员。

我们始终坚持以“客户满意”为己任、以“诚信、务实、发展”为经营理念；不断融汇和进取，高性价比的产品和完整的售后服务体系；以确保与客户保持良好的合作伙伴关系。我们期盼着与您携手合作、共同发展，共创辉煌。着力打造优质精品印花机械制造企业。竭诚欢迎海内外顾客朋友光临惠顾。

"The Best Quality, Quality First; The Best Brand, Branding First"

Established in 2009, Best Tech CO., Ltd is located in famous clothing city--Humen town of China. Integrating R&D and sale, we're specialized in manufacturing Roll transfer printing machine, Webbing transfer printing machine, Zipper printing machine, Calendering machine, Fit machine, Hot stamping machine, Heat press machine, etc.. Our printing machines are mainly for textile fabrics, ribbons and gores, gifts and handicrafts, daily necessities and so on. With abundant experience, we're a famous brand company at home and abroad. Our machines are exported to over 83 countries of Eastern & Western Europe, Middle South-East Asia, Middle East, North America and districts of Taiwan, HK and other main inland regions of China.

Our company has strong technological strength with a galaxy of printing machinery professional manufacturing technology talent and professional design and R&D team. We also have a series of high precision processing machinery and testing equipment, and high quality excellent professional engineering staff.

We regard Customer's satisfaction as always our responsibility and "Integrity, Pragmatic, development" as our business philosophy. In order to ensure a good relationship with customers and focus on creating first-class quality printing machinery manufacturing enterprise, we constantly integrate and process for cost-effective products and complete after-sales service system. We look forward to cooperating with you, mutual progress, mutual glory. Welcome customers at home and abroad to visit us sincerely.

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企业文化 Corporate Culture

企业宗旨：

把员工的个人追求融入企业的长远发展，
没有完美的个人，只有完美的团队。

Incorporating the personal pursuit of employees into the long-term development of the company, there is no perfect individual, only a perfect team.

企业口号：

至上品质，品质至上；至上品牌，品牌至上。
Best quality, Best brand.

企业愿景：

为世界，为中国，为未来数码印花行业
提供专业且完善的印花设备和解决方案。
For the world, for China, for the future digital printing industry to provide professional and complete printing equipment and all kind of printing solutions.

经营理念：

质量赢得品牌，创新赢得市场，服务赢得客户。

Quality wins the brand, innovation wins the market, and service wins customers.

企业使命：

创新技术，合作共赢，持续为客户创造最大价值。

Innovative technology, cooperation and win-win, continue to create maximum value for customers.



展会风采 Exhibition Activities



滚筒转印机(打样机) ZS-BA1

Roll transfer printing machine (Proof machine) ZS-BA1

滚筒转移印花机ZS-BA1：本产品是我们公司精心研发，这款机器专业个性化定制产品，工厂大裁片，布匹起版不方便，小批量成本高的难题。

Roll transfer printing machine of ZS-BA1: This product is researched and developed by our engineers elaborately, which mainly solves the following problems, such as: proofing inconvenient for shops and factories, Small batch production costs high, therefore it is the best choice for saving electricity, space and costs.



设备优势

Equipment advantage



1.主墙板/ Main wallboard

主墙板（电箱）采用10mm厚的精钢板制作，应用意大利CNC线切割技术，精准度高。
The main wallboard (electric box) is made of 10mm thick steel plate by the application of Italian CNC wire cutting technology, with high precision.



2.进口发热管 / Imported heating pipe

进口台湾不锈钢发热管和传热油，直接加热油层，45分钟左右可升温到200度。
Import Taiwan stainless steel heating pipe and heat conducting oil, directly heating oil layer, 45 minutes or so can be heated to 200 degrees.



3.自动报警装置/ Automatic alarm device

自动报警装置，实时显示当前温度，超出设定高温会输出报警信号，触发报警提示。
Automatic alarm device can display the current temperature. If the temperature overpasses the set temperature, it will output signal promptly by triggering the alarm.



4.美国“杜邦”原材料毛毯 / US "DuPont" raw materials blanket

进口美国“杜邦”原材料毛毯，厚度为10MM，转印效果好，使用寿命长。
"DuPont" raw materials blanket with the thickness of 10mm. It is imported from the United States, which not only has good transfer effects but also long service life.



5.万向轴承/ Universal Bearings

机器采用最新的万向轴承，能有效减少轴承的磨损，降低配件损耗。
The machine uses the newest universal bearings, which effectively reduce the abrasion of bearing and the accessories.

技术参数

Technical parameter

名称 Name	滚筒转印机（打样机）/ Roll transfer printing machine (Proof machine)	
型号 Model	ZS-BA1	
滚筒直径 Diameter of roller(mm)	200mm	200mm
有效转印宽幅 Transfer width	1200mm	1700mm
滚筒实际宽幅 Width of roller(mm)	1360mm	1860mm
加热方式 Heating method	发热管加热、油导热 Heating pipe heat transfer oil, temperature rise	
毛毯制作材料 Materials of Blanket	进口杜邦原材料 Dupont materials	
机器电流 Electric current	25A	32A
机器功率 Power	7KW	9KW
收卷方式 Winding method	3放2收 Three put, two roll	3放2收 Three put, two roll
安装尺寸 Installation size	2400*1880*1050mm	2400*2180*1450mm
重量 Weight	550kg	650kg

备注：以上为标准机器尺寸，我厂可接受订做各种规格，滚筒宽度可达6米，滚筒直径可达2.5米。可针对客户提供最合理，最实用的方案。
Note: The above is the standard machine size. We can accept a variety of specifications, Drum width of up to 6 meters, Drum diameter of up to 2.5 meters. We can provide the appropriate and practical solutions for our customers.



控制面板
Control panel



进口品牌电机
Imported brand motor



线路板
Circuit board



急停开关
Emergency stop switch



手柄
Handle

应用范围

Application range

适用于各种布匹，裁片，鞋帽，工艺品，礼品等。

Applicable to all kinds of cloth, pieces, shoes and hats, handicrafts, gifts and so on.



滚筒转印机(服装版) ZS-BA

Roll transfer printing machine (Clothing edition) ZS-BA



设备优势 Equipment advantage



1. 气动加压装置/ Pneumatic pressurization device

数显双边可调节加压装置, 调节加压毛毯, 转印颜色更鲜丽, 速度更快。
Digital display bilateral adjustable pressure device, adjust the pressure blanket, the transfer color is more vivid and the speed is faster



2. 不锈钢发热管 / Stainless steel heating pipe

不锈钢发热管和传热油, 直接加热油层, 45分钟左右可升温到200度。
Stainless steel heating pipe and heat transfer oil, because it directly heat oil, the temperature can rise to 200 degree in 45 minutes or so.



3. 自动报警装置/ Automatic alarm device

自动报警装置, 实时显示当前温度, 超出设定高温会输出报警信号, 触发报警提示。
Automatic alarm device can display the current temperature. If the temperature overpasses the set temperature, it will output signal promptly by triggering the alarm.



4. 高密度毛毯 / High density blanket

高密度毛毯, 转印效果好, 使用寿命长。
The high density blanket, the transfer effect is good, and the service life is long.



5. 输送带/ Conveyor Belt

增加输送带装置, 即能打样, 也能批量生产, 一机两用。
Increase conveyor belt device, that is, proofing, but also batch production, a dual-purpose.

技术参数 Technical parameter

名称 Name	滚筒转印机 (服装版) / Roll transfer printing machine (Clothing Edition)	
型号 Model	ZS-BA	
滚筒直径 Diameter of roller(mm)	200mm	200mm
有效转印宽幅 Transfer width	1200mm	1700mm
滚筒实际宽幅 Width of roller(mm)	1360mm	1860mm
加热方式 Heating method	发热管加热、油导热 Heating pipe heat transfer oil, temperature rise	
毛毯制作材料 Materials of Blanket	高密度毛毯 High density blanket	
机器电流 Electric current	25A	32A
机器功率 Power	7KW	9KW
收卷方式 Winding method	3放2收 Three put, two roll	3放2收 Three put, two roll
安装尺寸 Installation size	2400*1880*1450mm	
重量 Weight	550kg	700kg

备注: 以上为标准机器尺寸, 裁厂可接受订做各种规格, 滚筒宽度可达6米, 滚筒直径可达2.5米。可针对客户提供最合理, 最实用的方案。
Note: The above is the standard machine size. We can accept a variety of specifications. Drum width of up to 6 meters, Drum diameter of up to 2.5 meters. We can provide the appropriate and practical solutions for our customers.



控制面板
Control panel



加压减压装置
Pressurized and decompressed



输送带
Conveyor



收卷开关
Winding switch



手柄
Handle

应用范围 Application range

适用于各种布匹, 裁片, 鞋帽, 工艺品, 礼品等。
Applicable to all kinds of cloth, pieces, shoes and hats, handicrafts, gifts and so on.



滚筒转印机(服装版) ZS-BA

Roll transfer printing machine (Clothing edition) ZS-BA



设备优势 Equipment advantage



- ▶ 1.美国“杜邦”原材料毛毯 / US "DuPont" raw materials blanket
进口美国“杜邦”原材料毛毯，厚度为9MM，转印效果好，使用寿命长。
"DuPont" raw materials blanket with the thickness of 10mm. It is imported from the United States, which not only has good transfer effects but also long service life.



- ▶ 2.单层滚筒 / Single drum
滚筒采用无缝钢管，滚筒内/外圆精密加工，外圆精密磨床，再镀铁氟龙，滚筒发热均匀无色差。
Seamless steel tube roller, inside and outside circle grinding, surface plating Teflon, constantly heating, no color difference.



- ▶ 3.三环式集电环 / Three-ring collector ring
贵金属精密控温，铜碳刷直接导电集电环，导电性能好，维护成本低，使用寿命长。
Carbon brush connects collector ring by the electric conduction directly, which not only has good conductive performance but low maintenance costs, enjoying a long service life.



- ▶ 4.进口发热管 / Imported heating pipe
进口台湾不锈钢发热管和导热油，直接加热油层，45分钟左右可升温到200度。
Imported Taiwan stainless steel heating pipe and heat conducting oil, directly heating oil layer, 45 minutes or so can be heated to 200 degrees.



- ▶ 5.万向轴承 / Universal Bearings
机器采用最新的万向轴承，能有效减少轴承的磨损，降低配件损耗。
The machine uses the newest universal bearings, which effectively reduce the abrasion of bearing and the accessories.

技术参数 Technical parameter

名称	型号	直径	宽度	电压	功率	温度	噪声	速度/小时	包装尺寸	安装尺寸	重量
Name	Model	Diameter(mm)	Width(mm)	Voltage	Power	Temperature	Noise	Speed/hour	Packing size(mm)	Installation size(mm)	Weight
滚筒转印机（服装版） Roll transfer printing machine (Clothing edition)	ZS-BA	200	1200	7kw		0-400℃	30dB	30-40m/h	2100*750*1550	1500*1900*1400	550kg
			1700						2510*750*1550	2400*2180*1450	700kg
		320	1200	17KW	110V 220V 380V			60-110m/h	2350*1100*1300	2700*2120*1220	850kg
			1700						2600*1100*1300	2700*2520*1220	1000kg
			1900						2900*1100*1300	2700*2820*1220	1300kg
			1200						2200*1100*1490	4850*2080*1350	1200kg
		420	1700	28kw	80-120m/h			2750*1100*1490	4850*2580*1350	1300kg	
			1900					2900*1040*1490	4850*2780*1350	1400kg	
		610	1700	35kw	160-220m/h			2740*1250*1700	4950*2600*1600	1900kg	
			1900					2950*1250*1600	4660*2800*1570	2100kg	
		800	1700	60kw	280-350m/h			2800*1500*1900	4950*2650*1720	2500kg	
			1900					3050*1500*1900	4950*2850*1720	2700kg	

备注：以上为标准机器尺寸，我厂可接受订做各种规格，滚筒宽度可达6米，滚筒直径可达2.5米。可针对客户提供最合理、最实用的方案。
Note: The above is the standard machine size. We can accept a variety of specifications, Drum width of up to 6 meters, Drum diameter of up to 2.5 meters. We can provide the appropriate and practical solutions for our customers.



急停开关
Emergency stop switch



气动加压装置
pressurization device



气胀轴收卷
Inflatable shaft rewinding



放纸轴 (可选双放)
Put transfer paper shaft



超温报警装置
alarm system

应用范围 Application range

适用于各种布匹，裁片，鞋帽，工艺品，服装印花、烫金等。
Applicable to all kinds of cloth, pieces, shoes and hats, handicrafts, gifts and so on.



滚筒转印机(专业版) ZS-BB

Roll transfer printing machine (Professional Edition) ZS-BB



设备优势 Equipment advantage



1. 双层滚筒/ Double drum

内外圆精密车床加工，双层滚筒表面受热均匀，转印颜色更鲜丽，双层滚筒更省电。
Inner and outer circle precision lathe machining, Because well distributed of the heat absorbing surface in double drum roller, transfer colors are more beautiful, and it can save



2. 铝合金气胀轴/ Aluminum alloy air shaft

气胀轴收花纸和垫纸，气胀轴收卷，收纸更多更紧，节省人工。
Air shaft collect the transfer paper and protective paper, helps delivery and roll up more paper tightly instead of labor force.



3. 气动加压装置/ Pneumatic pressurization device

硅胶辊加玉毛毯，转印颜色更鲜丽，速度更快左右压力可根据烫印不同产品自行调节压力。
Silicone roller for printing pressure blanket can work at a higher speed to make transfer color more vivid, the pressure can be adjusted according to different products automatically.



4. 美国“杜邦”原材料毛毯 / "DuPont" raw materials blanket

进口美国“杜邦”原材料毛毯，厚度为9MM，转印效果好，使用寿命长。
"DuPont" raw materials blanket with the thickness of 10mm. It is imported from the United States, which not only has good transfer effects but also long service life.



5. 进口电器元件/ Imported components

采用进口电器元件，寿命长，精度高。
Imported electrical components, long life, high precision.

技术参数

Technical parameter

名称	型号	直径	宽度	电压	功率	温度	噪声	速度/小时	包装尺寸	安装尺寸	重量
Name	Model	Diameter(mm)	Width(mm)	Voltage	Power	Temperature	Noise	Speed/hour	Packing size(mm)	Installation size(mm)	Weight
滚筒转移印花机(专业版)	ZS-BB	200	1200	110V 220V 380V	7kw	0-400℃	30QB	30-40m/h	2100*750*1550	1500*1900*1400	550kg
			1700						2510*750*1550	2400*2180*1450	700kg
		320	1200		17kw			60-110m/h	2250*750*900	2700*2220*1650	750kg
			1700						2600*1100*1650	2700*2520*1650	1100kg
			1900		28kw			80-120m/h	2900*1100*1650	2700*2820*1650	1300kg
			1200						2200*1100*1490	4850*2080*1350	1200kg
		420	1700		42kw			160-220m/h	2750*1100*1490	4850*2580*1350	1300kg
			1900						2900*1040*1620	4850*2780*1350	1400kg
			1200		60kw			280-350m/h	2250*1250*1700	4950*2100*1600	1600kg
			1700						2740*1250*1700	4950*2600*1600	2000kg
		610	1900						2950*1250*1600	4950*2800*1600	2500kg
			1700						2800*1500*1900	4950*2650*1980	2700kg
		800	1900						3050*1500*2200	4950*2850*1980	3000kg

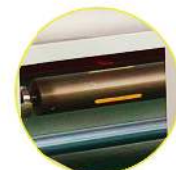
备注：以上为标准机器尺寸，我厂可接受订做各种规格，滚筒宽度可达6米，滚筒直径可达2.5米。可针对客户提供最合适，最实用的方案。
Note: The above is the standard machine size. We can accept a variety of specifications, Drum width of up to 6 meters, Drum diameter of up to 2.5 meters. We can provide the appropriate and practical solutions for our customers.



控制面板
Control panel



进口品牌电机
Imported brand motor



气胀轴(可选增配)
Aluminum alloy air shaft



张力调整涡轮
Tension to adjust the turbine



气动加压装置
Pneumatic pressurization device

应用范围

Application range

适用于各种服装，家纺，手袋，雨伞，凉席，鞋帽，工艺品，礼品，玩具，广告用品，烫金，烫画，压光等。
Applicable to all kinds of clothing, home textiles, handbags, umbrellas, straw mats, shoes and hats, crafts, gifts, toys, advertising supplies, hot stamp, heat press machine, calender and so on.



滚筒转印机(豪华版) ZS-BD

Roller Transfer Printing Machine (Deluxe Edition) ZS-BD



设备优势

Equipment advantage



- ▶ **1.美国“杜邦”原材料毛毯 / "DuPont" raw materials blanket**
进口美国“杜邦”原材料毛毯，厚度为9MM，转印效果好，使用寿命长。
"DuPont" raw materials blanket with the thickness of 10mm. It is imported from the United States, which not only has good transfer effects but also long service life.



- ▶ **2.双层滚筒 / Double drum**
内外圆精密车床加工，双层滚筒滚面受热均匀，转印颜色更鲜丽，双层滚筒更省电。
Inner and outer circle precision lathe machining, Because well distributed of the heat-absorbing surface in double drum roller, transfer colors are more beautiful, and it can save electricity.



- ▶ **3.保压气缸 / Holding cylinder**
可以使气缸在所需要保持的位置时停止运动，从而保持压力，提高系统的稳定性和精度。
It can stop the cylinder when it needs to be maintained, so as to maintain the pressure and improve the stability and accuracy of the system.



- ▶ **4.机身配备双辊收布 / The fuselage is equipped with a double-roller rewinder**
双辊收布就是机器直接在这两条辊中间就把布料收成卷，不用另外配卷布机
Double-roll rewinding means that the machine will roll the cloth directly between these two rollers, without the need for another cloth rolling machine



- ▶ **5.进口电器元件 / Imported components**
采用进口电器元件，寿命长，精度高。
Imported electrical components, long life, high precision.

技术参数

Technical parameter

名称	型号	直径	宽度	电压	功率	温度	噪声	速度/小时	包装尺寸	安装尺寸	重量
Name	Model	Diameter(mm)	Width(mm)	Voltage	Power	Temperature	Noise	Speed/hour	Packing size(mm)	Installation size(mm)	Weight
滚筒转印机(豪华版)	ZS-BD	420	1200	28kw	110V 220V 380V	0-400℃	30QB	80-120m/h	2200*1100*1490	4850*2080*1350	1200kg
			1700						2750*1100*1490	4850*2580*1350	1300kg
			1900						2900*1040*1620	4850*2780*1350	1400kg
		610	1200	46.5kw	110V 220V 380V	0-400℃	30QB	160-220m/h	1320*3180*2000	4950*2100*1400	1600kg
			1700						1520*3180*2000	5000*3040*1650	2000kg
			1900						1720*3180*2000	5000*3040*1880	2500kg
		800	1700	62kw	110V 220V 380V	0-400℃	30QB	280-350m/h	2550*1500*1900	5250*3040*2080	2700kg
			1900						3050*1500*1900	5250*3040*2280	3000kg
		1000	1700	105kw	110V 220V 380V	0-400℃	30QB	600-1200m/h	2850*1500*2500	5200*3000*2100	2700kg
			1900						3150*2150*2500	5500*3000*2300	3000kg

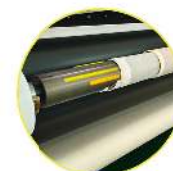
备注：以上为标准机器尺寸，我厂可接受订做各种规格，滚筒宽度可达6米，滚筒直径可达2.5米。可针对客户提供最合适，最实用的方案。
Note: The above is the standard machine size. We can accept a variety of specifications, Drum width of up to 6 meters, Drum diameter of up to 2.5 meters. We can provide the appropriate and practical solutions for our customers.



PLC控制面板
Control panel



进口品牌电机
Imported brand motor



气涨轴(可选增配)
Aluminum alloy air shaft



张力调整涡轮
Tension to adjust the turbine



三环式集电环
Three-ring collector ring

应用范围

Application range

适用于各种服装，家纺，手袋，雨伞，凉席，鞋帽，工艺品，礼品，玩具，广告用品，烫金，烫画，压光等。
Applicable to all kinds of clothing, home textiles, handbags, umbrellas, straw mats, shoes and hats, crafts, gifts, toys, advertising supplies, hot stamp, heat press machine, calender and so on.



滚筒转印机(高速版) ZS-BC

Roll transfer printing machine (High-speed version) ZS-BC



设备优势 Equipment advantage



1. 加压系统 / Compression system

四组气动加压(压力可调节),前置硅胶轴加压,转印效果更佳。
Four sets of pneumatic pressure (adjustable pressure), the front silicone shaft has more pressure to get a better transfer effects.



2. 控制面板/ Control panel

进口温控表和调速器,智能电压表/电流表,显示当前电压和电流,实时掌控数据。
Imported temperature control table and governor, intelligent voltmeter / ammeter, displays the current voltage and current to collect the data at ease.



3. 铝合金气胀轴/ Aluminum alloy air shaft

配置5根优质铝合金气胀轴,气胀轴收花纸,收底纸轻便,收纸更多更平整,节约时间。
Configuration of five high-quality aluminum air shaft, air shaft collect transfer paper, collect product paper lightly, rolls up more paper and keeps flat, save time.



4. 独立油箱/ Independence oil box

滚筒采用意大利满油技术,易于添加导热油,自动关闭阀门。具有排压,防爆和安全性能高等优点。
With Italian full oil technology, Roller is easy to add heat transfer oil and has automatic closure of the valve. Moreover, it has the following advantages such as: a row of pressure, explosion proof and high security.



5. 双层滚筒/ Double drum

双层滚筒意大利满油技术,温度误差在 $\pm 1^{\circ}\text{C}$ 内,发热更均匀,转印效果无色差。
With Italian full oil technology, Roller drum temperature can be controlled within $\pm 1^{\circ}\text{C}$ to keep uniform heat, thus transfer printing effects has no color difference.

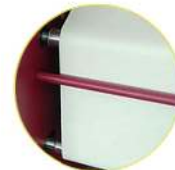
技术参数 Technical parameter

名称 Name	滚筒转印机(高速版)/High-speed cylinder transfer machine	
型号 Model	ZS-BC	
直径 Diameter(mm)	1000	1200
宽度 Width(mm)	1900	1900
电压 Volatge	380V	380V
功率 Power	105KW	125KW
温度 Temperature	0-400 $^{\circ}\text{C}$	0-400 $^{\circ}\text{C}$
噪声 Noise	30QB	30QB
速度/小时 Speed/hour	600-1200m/h	800-1500m/h
包装尺寸 Packing	3150*2150*2500	2350*3150*2800
安装尺寸 Installation size(mm)	5500*3000*2300	6000*3000*2600
重量 weight	5170kg	5870kg

备注:以上为标准机器尺寸,我厂可接受订做各种规格,滚筒宽度可达6米,滚筒直径可达2.5米。可针对客户提供最合适,最实用的方案。
Note: The above is the standard machine size. We can accept a variety of specifications, Drum width of up to 6 meters, Drum diameter of up to 2.5 meters. We can provide the appropriate and practical solutions for our customers.



双层滚筒
Double drum



高密度毛毯
High density blanket



线路板
circuit board



急停开关
Emergency stop switch



三环式集电环
Three-ring collector

应用范围 Application range

适用于各种服装,家纺,手袋,玩具,鞋帽,工艺品,礼品,广告用品等。
Applicable to all kinds of clothing, home textiles, handbags, shoes and hats, crafts, gifts, toys, advertising supplies and so on.



鼠标垫转印机 ZS-BE

Mouse pad heat transfer printing machine ZS-BE



设备优势 Equipment advantage



1.美国“杜邦”原材料毛毯 / US "DuPont" raw materials blankets

高密度毛毯，转印效果好，使用寿命长。
The high density blanket, the transfer effect is good, and the service life is long.



2.单层滚筒/ Monolayer drum

滚筒采用无缝钢管，滚筒内/外圆精密加工，外圆精密磨床，再镀铁氟龙，滚筒发热均匀无色差。
Roller uses seamless steel pipe, whose inside and outside of cylindrical has precision processing, thanks to precision grinding, stable heating temperature and electroplated Teflon for outside of cylindrical, the printings has no color difference.



3.气动加压装置/ Pneumatic pressurization device

硅胶辊加压毛毯，转印颜色更鲜丽，速度更快左右压力可根据烫印不同产品自行调节压力。
Silicone roller for printing pressure blanket can work at a higher speed to make transfer color more vivid, the pressure can be adjusted according to different products automatically.



4.超温报警系统/ Alarm system

自动报警装置，实时显示当前温度，超出设定高温会输出报警信号，触发报警提示。
Automatic alarm device can display the current temperature. If the temperature overpasses the set temperature, it will output signal promptly by triggering the alarm.



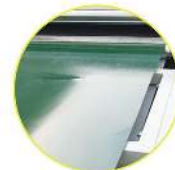
5.进口电机和减速器/ Import motor and reducer

电机匀速工作，不震动，使用寿命更长。
Because the motor uniform works at the constant speed without shaking, it enjoys a long service life.

技术参数 Technical parameter

名称 Name	鼠标垫转印机/Mouse pad heat transfer printing machine	
型号 Model	ZS-BE	
直径 Diameter(mm)	420	610
宽度 Width(mm)	1200	1200
电压 Volatge	110V 220V 380V	110V 220V 380V
功率 Power	21kw	32kw
温度 Temperature	0-400℃	0-400℃
噪声 Noise	30QB	30QB
速度/小时 Speed/hour	80-120m/h	160-220m/h
包装尺寸 Packing	2200*1100*1490	2250*1250*1730
安装尺寸 Installation size(mm)	4850*2080*1350	4950*2100*1630
重量 weight	1200kg	1600kg

备注：以上为标准机器尺寸，我厂可接受订做各种规格，滚筒宽度可达6米，滚筒直径可达2.5米。可针对客户提供最合适，最实用的方案。
Note: The above is the standard machine size, We can accept a variety of specifications, Drum width of up to 6 meters, Drum diameter of up to 2.5 meters. We can provide the appropriate and practical solutions for our customers.



上输送带
Up conveyor belt



线路板
Circuit board



进口发热管
Imported heating pipe



急停开关
Emergency stop switch



铝合金气胀轴
Aluminum alloy air shaft

应用范围 Application range

适用于鼠标垫，抱枕，眼镜布，鞋材，瑜伽垫，杯垫，手套，内裤等。
Applicable to all kinds of mouse pad, pillow, glasses cloth, shoes materials, yoga mats, coasters, gloves, briefs and so on.



滚筒转印机 ZS-BF

Roll transfer printing machine



设备优势 Equipment advantage



1. 双层滚筒 / Double drum

国营大钢厂，无缝钢管安全稳定有保证，内圆精密加工，外圆紧密磨床抛光，管壁一致，发热均匀。

From Camp large steel mills, seamless steel pipe guaranteed safety and stability, whose inside of the cylindrical is precision boring, and the outside of cylindrical is grinding to keep the wall smoothly, so the heating temperature is well distributed.



2. 主墙板 / Main wallboard

主墙板（电箱）采用14mm的精密钢板制作，应用意大利CNC线切割技术，误差小，精准度高。

The main wallboard (electric box) is made of 14mm thick steel plate by the application of Italian CNC wire cutting technology, with minor error and high precision.



3. 双气动加压 / Double pneumatic prelum

数显双边可调节加压装置，调节加压毛毯，转印颜色更鲜丽，速度更快。

Digital display bilateral adjustable pressure device, adjust the pressure blanket, the transfer color is more vivid and the speed is faster.



4. 高密度加厚毛毯 / High density thick blanket

高密度加厚毛毯，转印效果好，使用寿命长。

The high density thick blanket, the transfer effect is good, and the service life is long.



5. 独立邮箱 / Independence oil box

采用意大利满油技术，易于添加导热油，自动关闭阀门。具有可视油量，排压，防爆等优点。

With the help of Italian full oil technology, it is easy to add heat transfer oil, after that close of the valve automatically, at the same time, it has the advantages of the visual oil, reduce pressure, anti-explosion and so on.

技术参数

Technical parameter

名称 Name	滚筒转印机 / Roll transfer printing machine (Home)	
型号 Model	ZS-BF	
滚筒直径 Diameter of roller (mm)	420mm	610mm
有效转印宽幅 Transfer width	3200mm	3200mm
滚筒实际宽幅 Width of roller (mm)	3380mm	3380mm
加热方式 Heating method	发热管加热、油导热 Heating pipe float transfer oil, temperature rise	
毛毯制作材料 Materials of Blanket	高密度加厚毛毯 High density thick blanket	
机器电流 Electric current	80A	120A
机器功率 Power	36KW	50KW
收卷方式 Winding method	双滚收卷 Three put, two roll	双滚收卷 Three put, two roll
主机尺寸 Dimension of main box	1650*4400*1700mm	1850*4400*1930mm
重量 Weight	3800kg	4200kg

备注：以上为标准机器尺寸，我厂可接受订做各种规格，滚筒宽度可达6米，滚筒直径可达2.5米。可针对客户提供最合意，最实用的方案。

Note: The above is the standard machine size. We can accept a variety of specifications. Drum width of up to 6 meters. Drum diameter of up to 2.5 meters. We can provide the appropriate and practical solutions for our customers.



万向轴承
Universal Bearings



进口品牌电机
Imported brand motor



磁粉收卷
Magnetic powder winding



急停开关
Emergency stop switch



气动双加压装置
Double pneumatic pressurization device

应用范围

Application range

适用于各种家纺，窗帘，广告，地毯，凉席，墙布，床上用品等大宽幅印花、发色。

Applicable to all kinds of home textiles, curtains, advertising, carpets, straw mats, wall cloth, bedding and other large wide printing.



压光机 ZS-BS

Calender ZS-BS



此款设备是我公司根据客户长期使用，结合客人使用情况以及引进国外先进技术开发的一款最先进实用的设备，设备受到广大客户青睐，本机采用分丝辊进布装置提高贴合平整性，提高产品粘合力，同时占地少。配合OMRON, SCHNEIDER, SMCD等电器，使设备使用更加稳定。

Our company based on long-term use of customers, as well as the introduction of foreign advanced technology research and development of this equipment. The equipment is loved by the majority of customers. The machine adopts the filament roller into the cloth device to improve the fit flatness, improve product adhesion. This machine covers area of less. With OMRON, SCHNEIDER, SMCD and other electrical appliances, so that equipment is more stable.

设备优势

Equipment advantage



1. 分丝辊 / Separator roll

无缝钢管电镀分丝辊，布料平整进料，不易起皱，降低损耗。
wire can keep cloth flat to be printed to reduce wasting material because of without being wrinkle.



2. 高密度加厚毛毯 / High density thick blanket

高密度加厚毛毯，转印效果好，使用寿命长。
The high density thick blanket, the transfer effect is good, and the service life is long.



3. 碳刷导电环 / Imported electric pipe

贵金属铜刷集电环，导电性能好，维护成本低，使用寿命长。
Carbon brush connects collector ring by the electric conduction directly, which not only has good conductive performance but low maintenance costs, enjoying a long service life.



4. 单层滚筒 / Single drum

滚筒采用无缝钢管，滚筒内/外圆精密加工，外圆精密磨床，再镀铬，滚筒发热均匀无色差。
The roller inner / outer circular cylindrical precision machining precision grinding machine, plating washhighly Teflon, no color different, uniform heating drum.



5. 进口发热管 / Imported heating pipe

进口台湾不锈钢发热管、传热油，直接加热油层，45分钟左右可升温到200度。
Imported from Taiwan stainless steel heating pipe and heat transfer oil, because it directly heat oil, the temperature can rise to 200 degree in 45minutes or so.

技术参数

Technical parameter

名称 Name	压光机/Calender	
型号 Model	ZS-BS	
直径 Diameter(mm)	610	610
宽度 Width(mm)	1700	1900
电压 Volatge	110V 220V 380V	110V 220V 380V
功率 Power	48kw	48kw
温度 Temperature	0-400℃	0-400℃
噪声 Noise	30QB	30QB
速度/小时 Speed/hour	80-160m/h	160-250m/h
包装尺寸 Packing	2040*1300*1250	2100*1190*1630
安装尺寸 Installation size(mm)	2040*4500*1200	2100*4650*1530
重量 weight	2500kg	2800kg

备注：以上为标准机器尺寸，我厂可接受订做各种规格，滚筒宽度可达6米，滚筒直径可达2.5米。可针对客户提供最合适，最实用的方案。
Note: The above is the standard machine size. We can accept a variety of specifications. Drum width of up to 6 meters. Drum diameter of up to 2.5 meters. We can provide the appropriate and practical solutions for our customers.



控制面板
Control panel



加压系统
Pressurization system



万向轴承
Universal Bearings



进口品牌电机
Imported brand motor



毛毯调偏轴
Blanket offset axis

应用范围

Application range

适用于海绵、布类、EVA、人革、无纺布，绣花压光等。

Applicable to sponge, cloth, EVA, leather, non-woven, embroidered calendering and so on.



小型织带双面转移印花机 ZS-AB

Small webbing double-sided transfer printing machine ZS-AB



本产品是一款针对织带、鞋带、手机挂绳等带类产品单/双面印花。机器发热温度稳定，定位准确，产品印花效果清晰。可以根据不同产品尺寸进行定位，同时可转印多条产品，提高效率。

The product can be applied to one side or double-sided printing fabric, such as: ribbon, lace, mobile phone lanyard. With stable heating temperature, the effects of finished products have good and clear printings by its accurate positioning according the different requirements, what's more, it can transfer several fabric at the same time in order to improve the production efficiency.

设备优势

Equipment advantage

1. 定位工作台 / Positioning work table

定位工作台：轻松实现带类产品单/双面印花，对位更精准。

Positioning work table, easy to print for the lace products of the single side / double-sided, with more accurate alignment.

2. 无缝钢管滚筒 / Seamless steel pipe drum

滚筒内/外圆精密加工，外圆精密磨床，再镀铁氟龙，滚筒发热均匀无色差。

Rollers has precision processing for its both inside and outside of cylindrical, with the help of precision grinding of outside and stable roller heating temperature, the printings has no color difference.

3. 优质发热管 / High-quality heating tube

优质不锈钢发热管和传热油，直接加热油层，45分钟左右可升温到200度

High-quality heating tube and heat transfer oil, because it directly heat oil, the temperature can rise to 200 degree in 45 minutes or so.

4. 气动加压 / Pneumatic pressurization

气动加压（压力可调节），前置硅胶轴加压，转印效果更好。

Pneumatic pressure (pressure adjustable), the front silicone shaft pressure can give a better transfer effect.

5. 打带装置 / Belt device

织带转印后通过打带装置，带子不易打结，方便打卷。

Transfer printed ribbon go through the belt device, which makes the ribbon easy to roll up without knotting together.

技术参数

Technical parameter

名称 Name	小型织带双面转印印花机/Small webbing double-sided transfer printing machine	
型号 Model	ZS-BA	
滚筒直径 Diameter of roller(mm)	200mm	200mm
有效转印宽幅 Transfer width	600mm	900mm
滚筒实际宽幅 Width of roller(mm)	550mm	850mm
加热方式 Heating method	发热管加热、油导热 Heating pipe heat transfer oil, temperature rise	
毛毯制作材料 Materials of Blanket	“杜邦”原材料毛毯 “DuPont” raw material blanket	
机器电流 Electric current	25A	32A
机器功率 Power	5.2KW	7KW
包装尺寸 Package size	1430*1060*1610mm	1430*1060*1810mm
安装尺寸 Installation size	1850*1300*1800mm	1850*1530*1800mm
重量 Weight	450kg	550kg

备注：以上为标准机器尺寸，我厂可接受订做各种规格，滚筒宽度可达6米，滚筒直径可达2.5米。可针对客户提供最合适、最实用的方案。

Note: The above is the standard machine size. We can accept a variety of specifications, Drum width of up to 6 meters, Drum diameter of up to 2.5 meters. We can provide the appropriate and practical solutions for our customers.



急停开关
Emergency stop switch



控制面板
Control panel



进口品牌电机
Imported brand motor



“杜邦”原材料毛毯
“DuPont” raw materials blankets



手柄
Handle

应用范围

Application range

适用于小裁片，织带，松紧带，鞋带，手机挂绳，宠物带。

Applicable to small pieces, ribbon, elastic band, shoelaces, mobile phone lanyard, pet belt, zipper and so on.



织带双面转移印花机 ZS-AB

Double ribbon transfer printing machine ZS-AB



本产品是一款针对织带、鞋带、手机挂绳等带类产品单/双面印花。机器发热温度稳定，定位准确，产品印花效果清晰，可以根据不同产品尺寸进行定位，同时可转印多条产品，提高效率。

The product can be applied to one side or double-sided printing fabric, such as: ribbon, lace, mobile phone lanyard. With stable heating temperature, the effects of finished products have good and clear printings by its accurate positioning according to the different requirements. What's more, it can transfer several fabric at the same time in order to improve the production efficiency.

设备优势

Equipment advantage

1. 定位工作台 / Positioning work table

定位工作台：轻松实现带类产品单/双面印花，对位更精准。

Positioning work table, easy to print for the lace products of the single side / double-sided, with more accurate alignment.

2. 无缝钢管滚筒 / Seamless steel pipe drum

滚筒内/外圆精密加工，外圆精密磨床，再镀铁氟龙，滚筒发热均匀无色差。

Rollers has precision processing for its both inside and outside of cylindrical, with the help of precision grinding of outside and stable roller heating temperature, the printings has no color difference.

3. 优质发热管 / High-quality heating tube

优质不锈钢发热管和传热油，直接加热油层，45分钟左右可升温到200度

High-quality heating tube and heat transfer oil, because it directly heat oil, the temperature can rise to 200 degree in 45 minutes or so.

4. 气动加压 / Pneumatic pressurization

气动加压（压力可调节），前置硅胶轴加压，转印效果更好。

Pneumatic pressure (pressure adjustable), the front silicone shaft pressure can give a better transfer effect.

5. 打带装置 / Belt device

织带转印后通过打带装置，带子不易打结，方便打卷。

Transfer printed ribbon go through the belt device, which makes the ribbon easy to roll up without knotting together.

技术参数

Technical parameter

名称	型号	直径	宽度	功率	电压	温度	噪声	速度/小时	包装尺寸	安装尺寸	重量
Name	Model	Diameter(mm)	Width(mm)	power	Volatge	temperature	Noise	Speed/hour	Packing size(mm)	Installation size(mm)	weight
织带双面转移印花机 Double ribbon transfer printing machine	ZS-AB	420	600	15kw	110V 220V 380V	0-400℃	30QB		1600*1100*1400	4320*1580*1860	800kg
			900					80-160m/h	1800*1100*1400	4320*1780*1860	900kg
			1200						2000*1100*1400	4320*2180*1860	1200kg
		610	600	21kw					1750*1600*1550	4550*1600*2000	1300kg
			900					160-250m/h	1950*1350*1700	4550*1800*2000	1800kg
			1200						2150*1350*1950	4550*2100*2000	2200kg
		800	600	28kw					1800*2400*1800	6850*1680*2040	2100kg
			900					280-450m/h	2000*2400*1800	6850*1980*2040	2400kg
			1200						2200*2400*1800	6850*2180*2040	2700kg

备注：以上为标准机器尺寸，我厂可接受订做各种规格，滚筒宽度可达6米，滚筒直径可达2.5米。可针对客户提供最合适，最实用的方案。

Note: The above is the standard machine size, We can accept a variety of specifications, Drum width of up to 6 meters, Drum diameter of up to 2.5 meters. We can provide the appropriate and practical solutions for our customers.



急停开关
Emergency stop switch



控制面板
Control panel



进口品牌电机
Imported brand motor



“杜邦”原材料毛毯
"DuPont" raw materials blankets



气胀轴收卷
Air shaft winding

应用范围

Application range

适用于织带，松紧带，鞋带，手机挂绳，宠物带，拉链等。

Applicable to small pieces, ribbon, elastic band, shoelaces, mobile phone lanyard, pet belt, zipper and so on.



织带转移印花机(定制版) ZS-AC

Webbing tranfer printing machine(Custom Edition) ZS-AC



本产品是一款针对织带, 鞋带, 手机挂绳等带类产品双面精准印花, 精准度 $\pm 2\text{mm}$, 机器运作稳定, 产品效果清晰, 采用三重定位, 对位准, 整卷多条同时转印多, 数度快效益高。

This product is mainly for the ribbon, shoelaces, mobile phone lanyard and other products with double-sided precision printing, which can work stably to produce printings with sounded effects by tri-location and accurate positing ($\pm 2\text{mm}$), what's more, it also can print a couple of ribbons simultaneously in whole roll to guarantee high production efficiency.

设备优势 Equipment advantage



1. 高密度毛毯 / High density blanket

高密度加厚毛毯, 转印效果好, 使用寿命长。
The high density thick blanket, the transfer effect is good, and the service life is long.



2. 双面定位工作台 / Double-sided positioning worktable

双面定位工作台, 轻松实现织带的双面转印, 采用红外线定位, 两面的图案对位精准, 误差小。
Double-sided positioning worktable is easy to achieve double-sided ribbon transfer printing, taking the advantage of infrared positioning, both sides of the pattern can be printed precisely without errors.



3. 铝合金气胀轴 / Aluminum alloy air shaft

采用8根优质铝合金气胀轴, 气胀轴收放花纸, 操作简便, 定位精准, 不走偏。
Using eight high quality aluminum air shaft, air shaft is easy to operate to release and roll up paper, by accurate positioning without being partial.



4. 双层滚筒 / Double drum

双层滚筒意大利满油技术, 温度误差在 $\pm 1^\circ\text{C}$ 内, 发热更均匀, 转印效果无色差。
With Italian full oil technology, temperature can be controlled within $\pm 1^\circ\text{C}$ to keep uniform heat, thus transfer printing effects has no color difference.



5. 磁粉收卷动力 / Magnetic powder rolling power

磁粉张力控制收放, 张力及速度可调, 稳定性更高, 进纸更平整。
Magnetic powder tension collection / release system is easy to operate to feed and paper roll up more stable.

技术参数 Technical parameter

名称 Name	织带转移印花机(定制版) / Webbing tranfer printing machine(Custom Edition)			
型号 Model	ZS-AC			
直径 Diameter(mm)	610		800	
宽度 Width(mm)	600	1200	600	1200
电压 Volatge	110V 220V 380V	110V 220V 380V	110V 220V 380V	110V 220V 380V
功率 Power	21kw	21kw	28kw	28kw
温度 Temperature	0-400°C	0-400°C	0-400°C	0-400°C
噪声 Noise	30dB	30dB	30dB	30dB
速度/小时 Speed/hour	160 250m/h	160-250m/h	280-450m/h	280-450m/h
包装尺寸 Packing	1600*1350*1600	2200*1350*1600	2000*1550*1800	2600*1550*2200
安装尺寸 Installation size(mm)	3500*1600*2000	4300*1600*2000	4200*1980*2350	4600*2500*2600
重量 weight	1800kg	2200kg	2100kg	3200kg

备注: 以上为标准机器尺寸, 工厂可接受订做各种规格, 滚筒宽度可达6米, 滚筒直径可达2.5米, 可针对客户提供最合理, 最实用的方案。
Note: The above is the standard machine size, We can accept a variety of specifications, Drum width of up to 6 meters, Drum diameter of up to 2.5 meters. We can provide the appropriate and practical solutions for our customers.



线路板
Circuit board



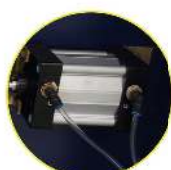
张力调整装置
Tension adjustment device



优质发热管
High-quality heating pipe



品牌电机
brand motor



气动加压装置
Pneumatic pressurization device

应用范围 Application range

适用于小裁片, 织带, 松紧带, 鞋带, 手机挂绳, 宠物带, 拉链等双面精准对位。
Applicable to small pieces, ribbon, elastic band, shoelaces, mobile phone lanyard, pet belt, zipper and other double-sided precision alignment.



拉链高精密精准对位印花机 ZS-AD

Zipper high precision alignment printing machine ZS-AD



设备优势

- ◆ 激光精准全自动对位，误差控制在1mm以内。
- ◆ 机器采用“U”型设计，进料口对位精准。
- ◆ 采用美国“杜邦”原材料毛毯，耐350℃高温，可不分离毛毯直接关机。
- ◆ 精准拉链带张力定位架，拉链不易跑偏。
- ◆ 磁粉张力收/放系统，进纸收纸更平稳，操作更方便。

Equipment advantage

- ◆ Laser precision automatic alignment can make the error within 1mm.
- ◆ By adopting "U" type design, the machine can keep the feed port is accurate.
- ◆ Because DuPont blanket from the United States can be resistant to high temperature of 350 °C, it is unnecessary to separate the blanket from the roller before turning off the machine.
- ◆ The machine with precision tension positioning frame make the zipper hardly to run wrong way.
- ◆ Magnetic powder tension collection / release system is easy to operate to feed and paper roll up more stable.

技术参数

Technical parameter

名称 Name	拉链高精密精准对位印花机/Zipper high precision printing machine
型号 Model	ZS-AD
滚筒直径 Diameter of roller(mm)	610mm
有效转印宽幅 Transfer width(mm)	600mm
滚筒实际宽幅 Width of roller(mm)	760mm
加热方式 Heating method	发热管加热、油导热 Heating pipe heat transfer oil , temperature rise
毛毯制作材料 Materials of Blanket	进口杜邦毛毯 Dupont materials
机器电流 Electric current	50A
机器功率 Power	36KW
收卷方式 Winding method	3放2收 Three put,two roll
占地面积 Area covered	3400*1760*1830mm
重量 Weight	1600kg



定位架
Positioning rack



控制面板
Control panel



品牌电机
brand motor



磁粉收卷
Magnetic powder winding



打带装置
Move belt device

应用范围

Application range

适用于尼龙，拉链正/反面，牙面，金属拉链等。
Applicable to nylon, zipper positive / negative, tooth surface, metal zipper and so on.



小型滚筒转印机 ZS-DB | Small Roller Transfer Machine



- 加热方式：滚筒式耐高温导热油加热
Heating method: Drum type high temperature heat transfer oil heating
- 发热管数量：6条/每条1000w
Number of heating tubes: 6/1000w each
- 加压：单边气动加压
Pressurization: bilateral pneumatic pressurization
- 速度：变频直流调速300~1800转
Speed: frequency conversion DC speed regulation 300~1800 rpm
- 功率|Power：6.5KW
- 滚筒规格：有效加热幅面200x700mm
Roller specification: 200x700mm effective heating width
- 毛毯宽幅|Blanket width: width：850x1865mm
- 机身展开尺寸|Body unfolded size: 1433x958x1275mm

烫画机 ZS-QT | Heat Press Machine



38*38/40*60/60*80/70*90
上滑式双工位烫画机
Sliding double-station heat press

主要参数 | Main parameters

规格 Print area(CM)	38X38	40x60	60x80	70x90
电压 Voltage(V)	220/110	220/110	220/110	220/110
功率 Power(W)	2200	2500	3000	5600
温度 Temperature range(℃)	0-399	0-399	0-399	0-399
时间范围 Time range(S)	0-999	0-999	0-999	0-999
尺寸 Overall dimensions(MM)	55x70x130	93*80*136	170*80*140	195x85x146
重量 Machine net weight(KG)	75	95	125	210

手压烫画机 ZS-SY | Hand pressing heat press machine



手动高压烫画机 | Hand press heat press machine

主要参数 | Main parameters

承印面积 Print area(CM)	38X38	40x60	60x80	70x90
电压 Voltage(V)	110V/220V/380V	110V/220V/380V	110V/220V/380V	110V/220V/380V
功率 Power(W)	1600	2600	3200	可定制
温度 Temperature range(℃)	0-210	0-210	0-210	0-210
时间范围 Time range(S)	0-999	0-999	0-999	0-999
重量 Machine net weight(KG)	26(参考值)	29(参考值)	55(参考值)	70(参考值)



38*38/40*60/60*80/70*90
下滑式双工位烫画机
Slide-down double-station heat press

主要参数 | Main parameters

规格 Print area(CM)	38X38	40x60	60x80	70x90
电压 Voltage(V)	220/110	220/110	220/110	220/110
功率 Power(W)	2200	2500	3000	5600
温度 Temperature range(℃)	0-399	0-399	0-399	0-399
时间范围 Time range(S)	0-999	0-999	0-999	0-999
尺寸 Overall dimensions(CM)	88*70*136	130*65*140	165*95*145	160*116*145
重量 Machine net weight(KG)	75	95	125	210

38*38/40*60/60*80
全自动四工位烫画机
Fully automatic four-station heat press



主要参数 | Main parameters

规格 Print area(CM)	38x38	40x60	60x80
电压 Voltage(V)	220V/380V	220V/380V	220V/380V
功率 Power(W)	2800	3000	3500
温度 Temperature range(℃)	0-399	0-399	0-399
时间范围 Time range(S)	0-999	0-999	0-999
尺寸 Overall dimensions(CM)	180x140x120	205x160x140	225x180x160
重量 Machine net weight(KG)	180	195	210



烫画机 ZS-QT | Heat Press Machine



38*38/40*60/60*80/70*90
全自动气动上滑式双工位烫画机
Automatic pneumatic sliding double-station heat press

主要参数 | Main parameters

规格(CM)	电压(V)	功率(KW)	时间范围(0-999)	温度范围(°C)	工作压力(KG/CM2)
38*38	220/110	2.2	0-999	0-399	0-8
40*60	220/110	3.5	0-999	0-399	0-8
60*80	220/110	3.8	0-999	0-399	0-8
70*90	220/380	5	0-999	0-399	0-8

产品特性 Product characteristics

- PLC编程,带计数功能,手动/自动/全自动三种操作模式。
PLC programming, with piece counting function, Manual/jog/automatic three operation modes.
- 气缸动力强劲,压力平稳,杜绝漏气。
The cylinder has strong power and stable pressure to prevent air leakage.
- 工作台配V型底座,可实现两面印花。
The worktable is equipped with a V-shaped base, and it can be set to achieve double-sided printing.
- 自动感应开关,感应探头应与螺丝头在2MM之内,超过范围加热板不会自动下压。
Automatic induction switch, The sensor probe should be within 2MM of the screw head, and the heating plate will not automatically press down if it exceeds the range.
- 压力0-8KG可调,可以根据不同的材质调节压力。
The pressure is adjustable from 0-8KG, it can be adjusted according to different materials.

38*38/40*60/60*80/70*90
全自动电动上滑式双工位烫画机
Fully automatic electric sliding double-station heat press

主要参数 | Main parameters

规格(CM)	电压(V)	功率(KW)	时间范围(0-999)	温度范围(°C)	工作压力(KG/CM2)
38*38	220/110	2.2	0-999	0-399	0-8
40*60	220/110	3.5	0-999	0-399	0-8
60*80	220/110	3.8	0-999	0-399	0-8
70*90	220/380	5	0-999	0-399	0-8

产品特性 | Product characteristics

全自动双工位烫画机适合热转印烫画,升华数码印花,抱枕印花,杯套印花,鼠标垫印花,球衣烫画,广告服, T恤,珠光板,亚克力板等印花。本产品可将升华类,染料类油墨的彩色图案与文字经热转印在棉,麻,化纤,尼龙等织物及陶瓷制品上,还可进行植毛烫画和发泡印花工艺等热处理,及服装的低温低压衬与面料的结合,如服装,鞋帽等粘合之用,也可用于生产小批量的手帕。多种规格可选,非标尺寸可订制!

- 光面防压手装置。
Grating anti-pressure hand device.
- PLC编程,带计数功能,报警功能。
PLC programming, with record function, alarm function.
- 外置气缸,压力强劲。
External cylinder, strong pressure.
- 机头自动左右行走烫压。
The machine head automatically moves left and right to iron and press.
- 采用进口直线双轴滑动式操作,耐用,滑动更顺畅。
Adopt imported linear dual-axis sliding operation, durable and smoother sliding.



烫画机 ZS-QT | Heat Press Machine



80*100/100*120/100*160
单边双工位热升华机
Large format hydraulic press plate heat machine

主要参数 | Main parameters

规格 Print area(CM)	80x100	100x120	100x160
电压 Voltage(V)	220V/380V	220V/380V	
功率 Power(W)	9000	12000	16000
温度 Temperature range(°C)	0-399	0-399	0-399
时间范围 Time range(S)	0-999	0-999	0-999
尺寸 Overall dimensions(CM)	135*165*160	185*165*160	165*225*160
重量 Machine net weight(KG)	650	785	900

80*100/100*120/100*160
双边双工位热升华机
Bilateral pneumatic double table heat press machine

主要参数 | Main parameters

规格 Print area(CM)	80x100	100x120	100x160
电压 Voltage(V)	220V/380V	220V/380V	220V/380V
功率 Power(W)	9000	12000	15000
温度 Temperature range(°C)	0-399	0-399	0-399
时间范围 Time range(S)	0-999	0-999	0-999
尺寸 Overall dimensions(CM)	143*121*145	160*164*184	170*200*184
重量 Machine net weight(KG)	700	900	1100

放布机 ZS-JB | Rolling machine



简易放布机
Simple cloth placement machine

产品特性 | Product characteristics

- 操作方便灵活,控制开关即开即停。
Convenient operation, and the control switch is on and off immediately.
- 采用无极调速,卷布速度灵活控制。
Adopt stepless speed regulation, flexible control of winding speed.
- 结合人体工学而设计,提高工作效率。
Designed with ergonomics to improve work efficiency.
- 放卷最大直径:40CM。
Maximum diameter of unwinding: 40CM.
- 外形尺寸: length, width and height: 2010x520x915.



验布机 ZS-JB | Cloth inspection machine



自动对边多功能验布机
Automatic edge multifunctional inspection machine

产品特性 | Product characteristics

- 本机对直纹布可直接卷取，由红外线自动对边控制自动纠偏。
This machine can directly reel straight-grained cloth, and it is controlled by infrared automatic edge detector to automatically correct deviation.
- 大功率减速电机，性能稳定。
High-power deceleration motor with stable performance.
- 对重较大，打包不规则匹布，可选择高弹性的边边装置，机器运行更加稳定。
For heavy weight and irregular packing, an overhead section edge device can be selected, and the machine runs more stably.
- 外形尺寸|length, width and height: 2400×710×955mm.
- 卷布速度|roll cloth form: 1900mm.
- 电机功率|Motor power: 2.2KW.

多功能验布机
Automatic edge rolling machine

产品特性 | Product characteristics

- 集验布、卷布、计码功能于一体。
Integrate cloth inspection, cloth rolling and code counting functions in one.
- 配备的计码器，能够准确计算布匹的长度。
Equipped with a code register, which can measure the length of the cloth.
- 操作方便，控制开关即开即停。
The operation is convenient, and the control switch is on and off immediately.
- 采用无级调速，卷布速度灵活控制。
Adopt stepless speed regulation, flexible control of winding speed.
- 配置放布柱：易于纸面上布、卷布、包装等。
Configure the cloth bar: easy to load the cloth, roll the cloth, pack, etc.
- 松紧度可调节压力大小。
The tension of the elastic frame can be adjusted.
- 放卷最大直径：35CM
Maximum diameter of unwinding: 35CM.
- 外形尺寸：length, width and height: 2010×555×1155.

自动对边多功能验布机
Automatic edge multifunctional inspection machine

产品特性 | Product characteristics

- 红外线自动对边系统，确保布边整齐。
Infrared automatic edge alignment system to ensure neat edges of the cloth.
- 验布完成后自动复位及自动停机。
After the cloth inspection is completed, it will automatically reset and stop.
- 卷布可前后操作，便于检测的花边匹卷重。
Rolling cloth can be operated back and forth, which is convenient for rewinding and re-inspecting the leaked cloth.
- 卷布可前后操作，便于检测的花边匹卷重。
Rolling cloth can be operated back and forth, which is convenient for rewinding and re-inspecting the leaked cloth.
- 配有优质透光材料，以及辅助的上下灯光。
Equipped with high-quality light-transmitting materials, and strong upper and lower lights.
- 放卷最大直径：35CM。
Maximum diameter of unwinding: 35CM.
- 外形尺寸：length, width and height: 2400×435×1190.



全景双头异步激光切割机 ZS-JG Panoramic double head asynchronous laser cutting machine



应用范围

运动服，骑行服，泳衣，舞蹈服，印花服装，家纺，鞋业，蕾丝，手袋，手套，箱包，汽车坐垫，皮革制品，毛绒布玩具，纸制品行业

Scope of application

Sportswear, cycling clothes, swimsuits, dance clothes, printed clothing, home textiles, shoes, lace, handbags, gloves, bags, car cushions, leather products, plush cloth clothes play county, paper products industry

产品特点 Machine Characteristics

- 高精度摄像识别技术，自动寻找图形切割线。
- 避免了用户因为定位不准确造成的材料及时间的浪费。
- 快速连续切割功能，基于DSP技术的强大数据处理能力。
- 本系统操作软件自动定位，自动搜索，自动运行。
- 自动送料网带送料精准。
- 人性化设计，提高工作效率。

Automatically find the cutting line on the edge of the graph.
Avoid the waste of materials and time caused by inaccurate cutting.
Fast continuous cutting function, powerful data processing ability
Automatic positioning, automatic search, and automatic operation.
Accurate feeding of self-feeding mesh belt
Humanized design improves work efficiency.

技术参数 Technical Parameter

全景双头异步激光切割机Smart Vision CO2 Laser Cutting Machine	
相机品牌 Camera brand	日本佳能(Canon or Japan)
激光类型 Laser type	二氧化碳(CO2 Laser)
激光功率 Laser power	80W-200W (可选)
加工幅面 Processing format	1800*1200/1800*1400/1800*1600/1800*2200/1900*1800/1900*2000/2000*2500/2000*3000 (MM)
切割速度 Cutting speed	0-1500mm/s
重复精度 Repeatability	±0.05mm
电力需求 Electricity demand	AC220V±10%, 50/60HZ, 10Amax
整机功率 Overall power	≤6000W
支持图文格式 Support image format	DWD、DXF、JPEG、AI、TIFF、PLT、CDR、BMP、GIF
文件传输方式 File transfer mode	USB数据线连接电脑；U盘；网线

工艺流程 | Process flow



进行转印
Carried out transfer printing

热转移印花工艺流程 Thermal transfer printing process



先用软件绘制版面
First, use the software to draw the cartographic layout.



用烫画膜在打印机上打印图案
Print the pattern on the printer with heat transfer film



用烫画机压烫进行热转印
Heat transfer printing is performed by pressing the heat transfer with a heat stamping machine



再用热转粉配合抖粉机进行烘干撒粉
Then use hot melt powder with powder shaker for drying and dusting



用烫画机压烫进行热转印
At the end of the hot stamping, the hot stamping film is torn cold



最后成品就完成了
The finished product is complete

烫画机热转印工艺流程

Heat transfer process of heat transfer machine



下单流程

Order process



客户咨询

Customer enquiries



报价

Our quotation



决策

Decided to pull



确定样品

Determine the sample



签订合同

Sign the contract
(to pay the deposit)



批量生产

Production big goods



结算

Acceptance
(clearing the balance)



装运

Shipment

至上科技全球营销网络

Global Marketing Network



应用范围

Application range

1. 适用于各种布匹, 裁片, 鞋帽, 工艺品, 礼品等。

Applicable to all kinds of cloth, pieces, shoes and hats, handicrafts, gifts and so on.



2. 适用于鼠标垫, 抱枕, 眼罩布, 鞋材, 瑜伽垫, 杯垫, 手套, 内裤等。

Applicable to all kinds of mouse pad, pillow, glasses cloth, shoes materials, yoga mats, coasters, gloves, briefs and so on.



3. 适用于织带, 松紧带, 鞋带, 手机挂绳, 宠物带, 拉链等。

Applicable to small pieces, ribbon, elastic band, shoelaces, mobile phone lanyard, pet belt, zipper and so on.

